

4. SELF-ALIGNING BALL BEARINGS

INTRODUCTION C 116

BEARING TABLES

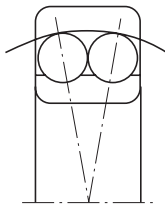
SELF-ALIGNING BALL BEARINGS

Bore Diameter 5 – 110 mm C 118



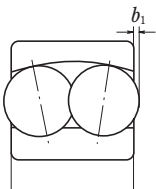
DESIGN, TYPES, AND FEATURES

The outer ring of a self-aligning ball bearing has a spherical raceway and its center of curvature coincides with that of the bearing; therefore, the axis of the inner ring, balls and cage can deflect to some extent around the bearing center. This type is recommended when the alignment of the shaft and housing is difficult and when the shaft may bend. Since the contact angle is small, axial load capacity is low. Pressed-steel cages are usually used.



PROTRUSION AMOUNT

Some self-aligning ball bearings have balls that protrude from the side face as shown below. This protrusion amount b_1 is listed in the following table.



Bearing Designation	b_1 (mm)
2222(K), 2316(K)	0.5
2319(K), 2320(K) 2321 , 2322(K)	0.5
1318(K)	1.5
1319(K)	2
1320(K), 1321 1322(K)	3

TOLERANCES AND RUNNING

ACCURACY Table 7.2 (Pages A128 to A131)

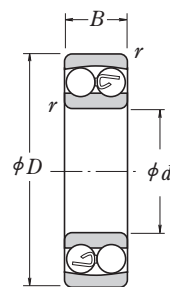
RECOMMENDED FITS Table 8.3 (Page A164)
..... Table 8.5 (Page A165)

INTERNAL CLEARANCE Table 8.13 (Page A170)

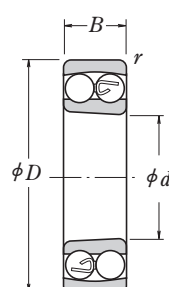
PERMISSIBLE MISALIGNMENT

The permissible misalignment of self-aligning ball bearings is approximately 0.07 to 0.12 radian (4° to 7°) under normal loads. However, depending on the surrounding structure, such an angle may not be possible. Take care in the design of the bearing surroundings.

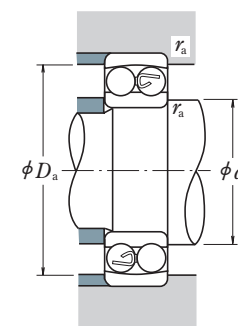
Bore Diameter 5 – 30 mm



Cylindrical Bore



Tapered Bore



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	Y_3	0.65	Y_2

Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

The values of e , Y_2 , Y_3 , and Y_0 are listed in the table below.

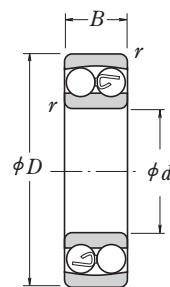
Boundary Dimensions (mm)				Basic Load Ratings (N)		Limiting Speeds (min ⁻¹)		Bearing	Designations	Abutment and Fillet Dimensions (mm)			Constant	Axial Load Factors			Mass (kg)
<i>d</i>	<i>D</i>	<i>B</i>	<i>r</i> min.	<i>C_r</i>	<i>C_{0r}</i>	Grease	Oil	Cylindrical Bore	Tapered Bore ⁽¹⁾	<i>d_a</i> min.	<i>D_a</i> max.	<i>r_a</i> max.	<i>e</i>	<i>Y</i> ₂	<i>Y</i> ₃	<i>Y</i> ₀	approx.
5	19	6	0.3	2 530	475	30 000	36 000	135	—	7	17	0.3	0.34	2.9	1.9	1.9	0.009
6	19	6	0.3	2 530	475	30 000	36 000	126	—	8	17	0.3	0.34	2.9	1.9	1.9	0.008
7	22	7	0.3	2 750	600	26 000	32 000	127	—	9	20	0.3	0.31	3.1	2.0	2.1	0.013
8	22	7	0.3	2 750	600	26 000	32 000	108	—	10	20	0.3	0.31	3.1	2.0	2.1	0.016
9	26	8	0.6	4 150	895	26 000	30 000	129	—	13	22	0.6	0.32	3.1	2.0	2.1	0.021
10	30	9	0.6	5 550	1 190	22 000	28 000	1200	—	14	26	0.6	0.32	3.1	2.0	2.1	0.034
	30	14	0.6	7 450	1 590	24 000	28 000	2200	—	14	26	0.6	0.64	1.5	0.98	1.0	0.046
	35	11	0.6	7 350	1 620	20 000	24 000	1300	—	14	31	0.6	0.35	2.8	1.8	1.9	0.059
	35	17	0.6	9 200	2 010	18 000	22 000	2300	—	14	31	0.6	0.71	1.4	0.89	0.93	0.080
12	32	10	0.6	5 700	1 270	22 000	26 000	1201	—	16	28	0.6	0.36	2.7	1.8	1.8	0.041
	32	14	0.6	7 750	1 730	22 000	26 000	2201	—	16	28	0.6	0.58	1.7	1.1	1.1	0.051
	37	12	1	9 650	2 160	18 000	22 000	1301	—	17	32	1	0.33	2.9	1.9	2.0	0.068
	37	17	1	12 100	2 730	17 000	22 000	2301	—	17	32	1	0.60	1.6	1.1	1.1	0.089
15	35	11	0.6	7 600	1 750	18 000	22 000	1202	—	19	31	0.6	0.32	3.1	2.0	2.1	0.050
	35	14	0.6	7 800	1 850	18 000	22 000	2202	—	19	31	0.6	0.50	1.9	1.3	1.3	0.058
	42	13	1	9 700	2 290	16 000	20 000	1302	—	20	37	1	0.33	2.9	1.9	2.0	0.101
	42	17	1	12 300	2 910	14 000	18 000	2302	—	20	37	1	0.51	1.9	1.2	1.3	0.116
17	40	12	0.6	8 000	2 010	16 000	20 000	1203	—	21	36	0.6	0.31	3.1	2.0	2.1	0.074
	40	16	0.6	9 950	2 420	16 000	20 000	2203	—	21	36	0.6	0.50	1.9	1.3	1.3	0.089
	47	14	1	12 700	3 200	14 000	17 000	1303	—	22	42	1	0.32	3.1	2.0	2.1	0.13
	47	19	1	14 700	3 550	13 000	16 000	2303	—	22	42	1	0.51	1.9	1.2	1.3	0.16
20	47	14	1	10 000	2 610	14 000	17 000	1204	1204 K	25	42	1	0.29	3.4	2.2	2.3	0.12
	47	18	1	12 800	3 300	14 000	17 000	2204	2204 K	25	42	1	0.47	2.1	1.3	1.4	0.142
	52	15	1.1	12 600	3 350	12 000	15 000	1304	1304 K	26.5	45.5	1	0.29	3.4	2.2	2.3	0.164
	52	21	1.1	18 500	4 700	11 000	14 000	2304	2304 K	26.5	45.5	1	0.50	1.9	1.2	1.3	0.210
25	52	15	1	12 200	3 300	12 000	14 000	1205	1205 K	30	47	1	0.28	3.5	2.3	2.4	0.14
	52	18	1	12 400	3 450	12 000	14 000	2205	2205 K	30	47	1	0.41	2.4	1.5	1.6	0.16
	62	17	1.1	18 200	5 000	10 000	13 000	1305	1305 K	31.5	55.5	1	0.28	3.5	2.3	2.4	0.261
	62	24	1.1	24 900	6 600	9 500	12 000	2305	2305 K	31.5	55.5	1	0.47	2.1	1.4	1.4	0.340
30	62	16	1	15 800	4 650	10 000	12 000	1206	1206 K	35	57	1	0.25	3.9	2.5	2.6	0.22
	62	20	1	15 300	4 550	10 000	12 000	2206	2206 K	35	57	1	0.38	2.5	1.6	1.7	0.262
	72	19	1.1	21 400	6 300	8 500	11 000	1306	1306 K	36.5	65.5	1	0.26	3.7	2.4	2.5	0.391
	72	27	1.1	32 000	8 750	8 000	10 000	2306	2306 K	36.5	65.5	1	0.44	2.2	1.4	1.5	0.51

Note (1) Suffix K represents bearings with tapered bores (1 : 12).

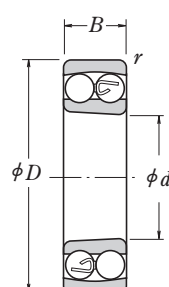
Remark For dimensions related to adapters, refer to Page C348.

SELF-ALIGNING BALL BEARINGS

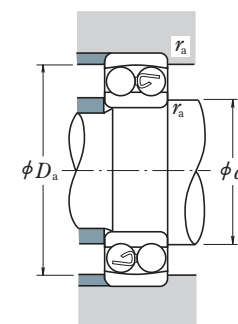
Bore Diameter 35 – 70 mm



Cylindrical Bore



Tapered Bore



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	Y_3	0.65	Y_2

Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

The values of e , Y_2 , Y_3 , and Y_0 are listed in the table below.

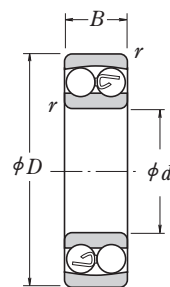
Boundary Dimensions (mm)				Basic Load Ratings (N)		Limiting Speeds (min ⁻¹)		Bearing Cylindrical Bore	Designations Tapered Bore ⁽¹⁾	Abutment and Fillet Dimensions (mm)			Constant	Axial Load Factors			Mass (kg) approx.
<i>d</i>	<i>D</i>	<i>B</i>	<i>r</i> min.	<i>C</i> _r	<i>C</i> _{0r}	Grease	Oil			<i>d</i> _a min.	<i>D</i> _a max.	<i>r</i> _a max.		<i>e</i>	<i>Y</i> ₂	<i>Y</i> ₃	
35	72	17	1.1	15 900	5 100	8 500	10 000	1207	1207 K	41.5	65.5	1	0.23	4.2	2.7	2.8	0.33
	72	23	1.1	21 700	6 600	8 500	10 000	2207	2207 K	41.5	65.5	1	0.37	2.6	1.7	1.8	0.403
	80	21	1.5	25 300	7 850	7 500	9 500	1307	1307 K	43	72	1.5	0.26	3.8	2.5	2.6	0.52
	80	31	1.5	40 000	11 300	7 100	9 000	2307	2307 K	43	72	1.5	0.46	2.1	1.4	1.4	0.687
40	80	18	1.1	19 300	6 500	7 500	9 000	1208	1208 K	46.5	73.5	1	0.22	4.3	2.8	2.9	0.42
	80	23	1.1	22 400	7 350	7 500	9 000	2208	2208 K	46.5	73.5	1	0.33	3.0	1.9	2.0	0.506
	90	23	1.5	29 800	9 700	6 700	8 500	1308	1308 K	48	82	1.5	0.24	4.0	2.6	2.7	0.727
	90	33	1.5	45 500	13 500	6 300	8 000	2308	2308 K	48	82	1.5	0.43	2.3	1.5	1.5	0.940
45	85	19	1.1	22 000	7 350	7 100	8 500	1209	1209 K	51.5	78.5	1	0.21	4.7	3.0	3.1	0.47
	85	23	1.1	23 300	8 150	7 100	8 500	2209	2209 K	51.5	78.5	1	0.30	3.2	2.1	2.2	0.556
	100	25	1.5	38 500	12 700	6 000	7 500	1309	1309 K	53	92	1.5	0.25	4.0	2.6	2.7	0.971
	100	36	1.5	55 000	16 700	5 600	7 100	2309	2309 K	53	92	1.5	0.41	2.4	1.5	1.6	1.3
50	90	20	1.1	22 800	8 100	6 300	8 000	1210	1210 K	56.5	83.5	1	0.21	4.7	3.1	3.2	0.535
	90	23	1.1	23 300	8 450	6 300	8 000	2210	2210 K	56.5	83.5	1	0.28	3.4	2.2	2.3	0.598
	110	27	2	43 500	14 100	5 600	6 700	1310	1310 K	59	101	2	0.23	4.2	2.7	2.8	1.23
	110	40	2	65 000	20 200	5 000	6 300	2310	2310 K	59	101	2	0.42	2.3	1.5	1.6	1.66
55	100	21	1.5	26 900	10 000	6 000	7 100	1211	1211 K	63	92	1.5	0.20	4.9	3.2	3.3	0.708
	100	25	1.5	26 700	9 900	6 000	7 100	2211	2211 K	63	92	1.5	0.28	3.5	2.3	2.4	0.807
	120	29	2	51 500	17 900	5 000	6 300	1311	1311 K	64	111	2	0.23	4.2	2.7	2.8	1.6
	120	43	2	76 500	24 000	4 800	6 000	2311	2311 K	64	111	2	0.41	2.4	1.5	1.6	2.12
60	110	22	1.5	30 500	11 500	5 300	6 300	1212	1212 K	68	102	1.5	0.18	5.3	3.4	3.6	0.91
	110	28	1.5	34 000	12 600	5 300	6 300	2212	2212 K	68	102	1.5	0.28	3.5	2.3	2.4	1.1
	130	31	2.1	57 500	20 800	4 500	5 600	1312	1312 K	71	119	2	0.23	4.3	2.8	2.9	2.0
	130	46	2.1	88 500	28 300	4 300	5 300	2312	2312 K	71	119	2	0.40	2.4	1.6	1.6	2.63
65	120	23	1.5	31 000	12 500	4 800	6 000	1213	1213 K	73	112	1.5	0.17	5.7	3.7	3.8	1.16
	120	31	1.5	43 500	16 400	4 800	6 000	2213	2213 K	73	112	1.5	0.28	3.5	2.3	2.4	1.5
	140	33	2.1	62 500	22 900	4 300	5 300	1313	1313 K	76	129	2	0.23	4.2	2.7	2.9	2.47
	140	48	2.1	97 000	32 500	3 800	4 800	2313	2313 K	76	129	2	0.39	2.5	1.6	1.7	3.3
70	125	24	1.5	35 000	13 800	4 800	5 600	1214	—	78	117	1.5	0.18	5.3	3.4	3.6	1.3
	125	31	1.5	44 000	17 100	4 500	5 600	2214	—	78	117	1.5	0.26	3.7	2.4	2.5	1.55
	150	35	2.1	75 000	27 700	4 000	5 000	1314	—	81	139	2	0.22	4.4	2.8	3.0	3.03
	150	51	2.1	111 000	37 500	3 600	4 500	2314	—	81	139	2	0.38	2.6	1.7	1.8	4.0

Note (1) Suffix K represents bearings with tapered bores (1 : 12).

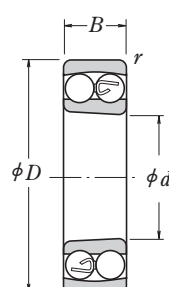
Remark For dimensions related to adapters, refer to Pages C348 and C349.

SELF-ALIGNING BALL BEARINGS

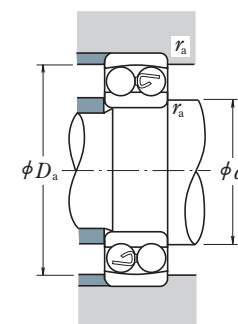
Bore Diameter 75 – 110 mm



Cylindrical Bore



Tapered Bore

**Dynamic Equivalent Load**

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	Y_3	0.65	Y_2

Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

The values of e , Y_2 , Y_3 , and Y_0 are listed in the table below.

Boundary Dimensions (mm)				Basic Load Ratings (N)		Limiting Speeds (min ⁻¹)		Bearing	Designations	Abutment and Fillet Dimensions (mm)			Constant	Axial Load Factors			Mass (kg)
<i>d</i>	<i>D</i>	<i>B</i>	<i>r</i> min.	<i>C_r</i>	<i>C_{0r}</i>	Grease	Oil	Cylindrical Bore	Tapered Bore ⁽¹⁾	<i>d_a</i> min.	<i>D_a</i> max.	<i>r_a</i> max.	<i>e</i>	<i>Y₂</i>	<i>Y₃</i>	<i>Y₀</i>	approx.
75	130	25	1.5	39 000	15 700	4 300	5 300	1215	1215 K	83	122	1.5	0.17	5.6	3.6	3.8	1.36
	130	31	1.5	44 500	17 800	4 300	5 300	2215	2215 K	83	122	1.5	0.25	3.9	2.5	2.6	1.6
	160	37	2.1	80 000	30 000	3 800	4 500	1315	1315 K	86	149	2	0.22	4.4	2.8	2.9	3.63
	160	55	2.1	125 000	43 000	3 400	4 300	2315	2315 K	86	149	2	0.38	2.5	1.6	1.7	4.84
80	140	26	2	40 000	17 000	4 000	5 000	1216	1216 K	89	131	2	0.16	6.0	3.9	4.1	1.68
	140	33	2	49 000	19 900	4 000	5 000	2216	2216 K	89	131	2	0.25	3.9	2.5	2.7	2.02
	170	39	2.1	89 000	33 000	3 600	4 300	1316	1316 K	91	159	2	0.22	4.5	2.9	3.1	4.24
	170	58	2.1	130 000	45 000	3 200	4 000	* 2316	* 2316 K	91	159	2	0.39	2.5	1.6	1.7	5.75
85	150	28	2	49 500	20 800	3 800	4 500	1217	1217 K	94	141	2	0.17	5.7	3.7	3.8	2.1
	150	36	2	58 500	23 600	3 800	4 800	2217	2217 K	94	141	2	0.25	3.9	2.5	2.6	2.56
	180	41	3	98 500	38 000	3 400	4 000	1317	1317 K	98	167	2.5	0.21	4.6	2.9	3.1	5.03
	180	60	3	142 000	51 500	3 000	3 800	2317	2317 K	98	167	2.5	0.37	2.6	1.7	1.8	6.68
90	160	30	2	57 500	23 500	3 600	4 300	1218	1218 K	99	151	2	0.17	5.8	3.8	3.9	2.56
	160	40	2	70 500	28 700	3 600	4 300	2218	2218 K	99	151	2	0.27	3.7	2.4	2.5	3.22
	190	43	3	117 000	44 500	3 200	3 800	* 1318	* 1318 K	103	177	2.5	0.22	4.3	2.8	2.9	5.83
	190	64	3	154 000	57 500	2 800	3 600	2318	2318 K	103	177	2.5	0.38	2.6	1.7	1.7	7.87
95	170	32	2.1	64 000	27 100	3 400	4 000	1219	1219 K	106	159	2	0.17	5.8	3.7	3.9	3.12
	170	43	2.1	84 000	34 500	3 400	4 000	2219	2219 K	106	159	2	0.27	3.7	2.4	2.5	3.96
	200	45	3	129 000	51 000	3 000	3 600	* 1319	* 1319 K	108	187	2.5	0.23	4.3	2.8	2.9	6.79
	200	67	3	161 000	64 500	2 800	3 400	* 2319	* 2319 K	108	187	2.5	0.38	2.6	1.7	1.8	9.09
100	180	34	2.1	69 500	29 700	3 200	3 800	1220	1220 K	111	169	2	0.17	5.6	3.6	3.8	3.74
	180	46	2.1	94 500	38 500	3 200	3 800	2220	2220 K	111	169	2	0.27	3.7	2.4	2.5	4.71
	215	47	3	140 000	57 500	2 800	3 400	* 1320	* 1320 K	113	202	2.5	0.24	4.1	2.7	2.8	8.4
	215	73	3	187 000	79 000	2 400	3 200	* 2320	* 2320 K	113	202	2.5	0.38	2.6	1.7	1.8	11.7
105	190	36	2.1	75 000	32 500	3 000	3 600	1221	—	116	179	2	0.18	5.5	3.6	3.7	4.43
	190	50	2.1	109 000	45 000	3 000	3 600	2221	—	116	179	2	0.28	3.5	2.3	2.4	5.73
	225	49	3	154 000	64 500	2 600	3 200	* 1321	—	118	212	2.5	0.23	4.2	2.7	2.9	9.58
	225	77	3	200 000	87 000	2 400	3 000	* 2321	—	118	212	2.5	0.38	2.6	1.7	1.7	14.5
110	200	38	2.1	87 000	38 500	2 800	3 400	1222	1222 K	121	189	2	0.17	5.7	3.7	3.9	5.21
	200	53	2.1	122 000	51 500	2 800	3 400	* 2222	* 2222 K	121	189	2	0.28	3.5	2.2	2.3	6.75
	240	50	3	161 000	72 000	2 400	3 000	* 1322	* 1322 K	123	227	2.5	0.22	4.4	2.8	3.0	11.5
	240	80	3	211 000	94 500	2 200	2 800	* 2322	* 2322 K	123	227	2.5	0.37	2.6	1.7	1.8	17.5

Notes (1) Suffix K represents bearings with tapered bores (1 : 12).

(*) The balls of the bearings marked * protrude slightly from the bearing face. The protrusion amounts are shown on Page C114.

Remark For dimensions related to adapters, refer to Pages C350 and C351.